

# BR-1243 Nd grade B

## Polybutadiene rubber

Synthetic cis-butadiene rubber BR-1243 Nd is a product of polymerization of butadiene in solution in the presence of neodymium catalyst; 1,4-cis — at least 97%; polydispersity — 2.9–3.2. The polymer is stabilized by non-staining antioxidant and contains no nitrosamines or substances that may be a source of nitrosamines.

**Appearance:** bale of white to beige color; weight of a bale — (30 ± 1) kg

**Package:** PE wrapping film (Vicat softening point ≤95 °C); metal container 1.26 MT

**Shelf life:** 2 (two) years from the date of manufacture  
**Storage conditions:** at the temperature not higher than 30 °C, in place protected from direct sunlight and atmospheric precipitation

Parameters	BR-1243 Nd grade B	Test method
Mooney viscosity UML <sub>1+4</sub> (100 °C), UM	44 ± 5	ASTM D 1646
Volatile matter, % wt	≤0,8	ASTM D 5668
Ash, % wt	≤0,5	ASTM D 5667
Antioxidant (CAS №110553-27-0), % wt	0,2–0,4	method of supplier

### Stress-strain properties in standard recipe on ASTM D 3189, 145 °C × 35 min.

Tensile stress at 300 % elongation, MPa	≥11,0	
Tensile strength, MPa	≥16,8	ASTM D 412
Ultimate elongation, %	≥360	

### Curing characteristics of rubber compound: Rheometer MDR 2000, measurement conditions: 160 °C, deformation of 0.5°, MH at 30 min.

Minimum torque (ML), dNm	2,0–3,8	
Maximum torque (MH), dNm	15,4–22,0	
Scorch time (ts'1), min.	2,3–4,5	ASTM D 5289
Time to 50 % of full cure (t'50), min.	5,5–8,5	
Time to 90 % of full cure (t'90), min.	9,0–13,0	

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