IMPRAMER R 1675 SAFETY DATA SHEET



IN ACCORDANCE WITH EC-REGULATIONS FOR REACH AND CLP.

Version: 1.0 Date: 26/12/2019

SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1 Product identifier

Chemical Name Poly (isoprene-co-isobutene)

IUPAC name 2-methylprop-1-ene, polymer with 2-methylbuta-1.3-diene

Synonyms Isobutylene, polymer with isoprene.

1.3-Butadiene, 2-methyl-, polymer with 2-methyl-1-propene

Trade name Impramer R 1675 CAS No. 9010-85-9

EC No. No number assigned

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses Used in various rubber products
Uses advised against No uses advised against

1.3 Details of the supplier of the Safety Data Sheet

Company Identification Reliance Sibur Elastomers Private Limited

8C Reliance Corporate Park, Navi Mumbai 400-709.

INDIA

Telephone +91 2884034550

Only Representative Steptoe & Johnson LLP

Avenue Louise 489 B-1050 Brussels Belgium + 32 2 6260500 + 32 2 6260510 eSDS@steptoe.com

1.4 Emergency telephone numbers

Europe-wide emergency number 112

National emergency telephone UK. Professionals only. UK National Poisons Information Service

number +44 844 892 0111. +44 870 600. 6266. 0845 4647 (national number).

08454 24 24 24. (national number). Contact details for EU Member

States can be found at:https://poisoncentres.echa.europa.eu/

Supplier Emergency Telephone Numbers

Office/site Telephone numbers Opening hours

Jamnagar Manufacturing Division Village kanalus, Taluka

Lalpur, Dist. Jamnagar, Gujarat. 24 hours – 7 days/week

 Site Shift Manager
 +91 2884034550

 Fire Department
 +91 2884035101

 +91 2884035102

+91 2884022565

SECTION 2: HAZARD IDENTIFICATION

2.1 Classification of the substance

2.1.1 Regulations (EC) CLP Not classified as dangerous for supply/use.

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.1 Substance

Ingredient	%W/W	EC No.	CAS No	Classification
Poly (isoprene-co-isobutene)	≥ 98.0%	No EC No.	9010-85-9	Not classified

3.2 Mixtures. Not applicable



SECTION 4: FIRST AID MEASURES



4.1 Description of first aid measures

General information Non hazardous at ambient temperature. All personnel must be aware of

the risks and take all necessary actions to protect themselves when

providing assistance.

Inhalation Non hazardous at ambient temperature. At high temperature, when

polymer is processed, vapours formed may be irritating to respiratory system. Keep victim in fresh air relaxed and covered. If victim

experiences difficulty in breathing or loses consciousness, give artificial

respiration.

Skin Contact Remove contaminated clothing and wash skin with plenty of running

water, under a shower if affected area is large enough to warrant this.

Get medical attention.

Eye Contact Non-hazardous at ambient temperature. At high temperature, when

polymer is processed, vapours formed may be irritating to eyes. In case of irritation, wash with plenty of water until irritation disappears. Seek

medical assistance if needed

Ingestion Rubber particles in case of accidental penetration of the airways may

Non hazardous at ambient temperature.

cause mechanical irritation of respiratory tract. If large quantities of product are ingested do not induce vomiting. Get medical advice.

4.2 Most important symptoms and effects, both acute and delayed

4.3 Indication of immediate medical

attention and special treatment needed

Following skin contact: Remove contaminated clothing and wash skin

with plenty of running water.

Following eye contact: Rinse immediately eye with plenty of low pressure water for at least 15 minutes. Remove contact lenses.

Get medical attention.

SECTION 5: FIRE-FIGHTING MEASURES

5.1 Extinguishing Media

5.2

6.2

Suitable Extinguishing Media Dry chemical, carbon dioxide, water spray or regular foam. According to

the materials involved in the fire. Cool the containers exposed to the fire

with water.

Unsuitable Extinguishing Media

Special hazards arising from the

substance or mixture

5.3 Advice for fire-fighters

None known.

measures against static discharges.

Self contained breathing apparatus and suitable protective clothing

should be worn while fire fighting in confined space. Move containers from fire area if you can do it without risk. Cool containers exposed to

Release or spill of material does not constitute a safety hazard. Recover

Avoid breathing hazardous vapours, keep upwind. Take precautionary

the fire with water.

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

material, put into a container for disposal in accordance with local or national regulations

Environmental precautions Do not allow to enter drains, sewers or watercourses. Dispose in safe

manner in accordance with local or national regulations

6.3 Methods and material for containment and cleaning up

Vacuum or sweep up, place in a container for disposal as waste. Avoid generating dusty conditions and provide ventilation. All equipment must be grounded. Reuse if possible or dispose of as required by national and

local regulations

6.4 Reference to other sections

Section 8



SECTION 7: HANDLING AND STORAGE

7.1 Precautions for safe handling Do not eat, drink or smoke at the work place. Workers should wash

> hands and face before eating, drinking or smoking Avoid inhaling vapours and fumes from hot rubber. Take precautionary measures

against static discharges.

7.2 Conditions for safe storage, including any incompatibilities

Store in a cool, dry and well-ventilated place. Do not handle or store near an open flame, heat or other source of ignition. For prolonged storage it is recommended to cover the material with black polythene

film to protect it from the direct sunlight.

Storage Temperature Stored at ambient temperature, away from direct sunlight and

incompatible substances in a closed container.

Storage Life Stable over a long period

Incompatible materials

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 Control parameters

8.1. Occupational Exposure Limits None assigned 8.1. 2 Biological limit values Not known 8.2 **DNELs and PNECs** Not known

8.3 **Exposure controls**

8.3.1 Appropriate engineering controls

8.3.2 Personal protection equipment Eye/face protection

Adequate ventilation must be provided at the work place.

Not required at normal temperature. Use goggles or spectacles while handling the same at elevated temp. Provide an emergency eye wash

fountain and shower in the immediate work area.

Skin protection (Hand protection/

Other)

Wear suitable gloves.



Respiratory protection



No special requirements under normal operating condition. In presence of vapours from melted product at elevated temperature, use suitable

respiratory protective mask.

Thermal hazards Wear suitable heat resistant gloves when working at higher

temperatures.

Hygiene measures Wash hands after handling, before breaks and after work. Provide an

emergency eye wash fountain and shower in the immediate work area

8.3.3 **Environmental exposure controls** Do not allow to enter drains, sewers or watercourses. Emissions from ventilation or work process equipment should be checked to ensure they

comply with the requirements of environmental protection legislation.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties 9.1

Appearance Elastic solid Colour White to yellow peculiar Odour Not available Odour threshold (ppm) pH (Value) Not applicable Melting point (°C) Not available Boiling point (°C) Not applicable 310 ± 15 Flash point (°C)



Evaporation rate Not available Flammability (solid, gas) % Not available Explosive limit ranges. Not available Vapour pressure (hPa at 20°C) Not available Density (g cm³ at 20°C) 0.90 - 0.92 Solubility (water) (mg/l at 25°C) Insoluble

Solubility (other) Insoluble in fats, soluble in aromatic solvent

Partition coefficient (n-octanol/

water)

Not applicable

Auto ignition (°C) 425 ± 15 Decomposition temperature (°C) Not available
Viscosity (mPa s at 25°C) Not available
Explosive properties Not applicable
Percent Volatile by weight (%) < Not available

SECTION 10: STABILITY AND REACTIVITY

10.1 Reactivity The rubber is stable provided the storage conditions are followed. High

temperatures cause thermal destruction with emissions of isobutylene

and isoprene

10.2 Chemical stability High temperature, heat and direct sunlight, contact with incompatible

materials.

10.3 Possibility of hazardous reactions None known

10.4 Conditions to avoid Direct contact with open flames, self igniting / explosive materials and

oxidizing agents.

10.5 Incompatible materials Strong acids and oxidising agents, alkalis, organic solvents. Very

dangerous fire hazard when exposed to oxidizers

10.6 Hazardous Decomposition Products Spirits, aldehydes, ketones, acids (C1-C4), carbon oxides.

SECTION 11: TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

 $\begin{array}{lll} \mbox{Ingestion LD_{50}} & \mbox{Not hazardous} \\ \mbox{Inhalation $LC_{50\,4}$ hr.} & \mbox{Not hazardous} \\ \mbox{Dermal LD_{50}} & \mbox{Not hazardous} \\ \mbox{Skin corrosion/irritation} & \mbox{Not irritating} \\ \mbox{Eye damage/irritation} & \mbox{Not irritating} \\ \mbox{Respiratory or skin sensitization} & \mbox{Not sensitizing} \\ \end{array}$

Mutagenicity No evidence of mutagenicity
Carcinogenicity No evidence of carcinogenicity
Reproductive toxicity No evidence of reproductive toxicity

STOT - single exposure None known STOT - repeated exposure None known

SECTION 12: ECOLOGICAL INFORMATION

12.1 Aquatic Toxicity

Not hazardous Fish (96hr LC₅₀) D. magna. (48hr EC₅₀) Not hazardous Algae (72hr EC₅₀) Not hazardous 12.2 Persistence and degradability Poorly biodegradable 12.3 **Bioaccumulative potential (measured)** Not available Not available 12.4 Mobility in soil 12.5 Results of PBT and vPvB assessment Does not meet criteria.

Other adverse effects

12.6

WGK- 0 (not classified).



SECTION 13: DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods Disposal should be in accordance with local, state or national legislation.

> Incinerate or send to landfill in accordance with applicable environmental regulations. If possible, recover and recycle

13.2 **Additional Information** None known

SECTION 14: TRANSPORT INFORMATION

Not classified 14.1 Land transport (ADR/RID) Not classified 14.2 Sea transport (IMDG)

> Marine Pollutant No

14.3 Air transport (ICAO/IATA) Not classified Transport in bulk according to Not known 14.4

Annex II of MARPOL73/78 and the

IBC Code

SECTION 15: REGULATORY INFORMATION

Safety, health and environmental regulations/legislation specific for the substance or mixture substance

or mixture

15.1.1 EU regulations Users to follow relevant EU regulations

Authorisations and/or restrictions on Non known

15.1.2 **National regulations** Users to follow relevant national regulations

15.2 **Chemical Safety Assessment** Chemical Safety Reports have been prepared for the monomers

SECTION 16: OTHER INFORMATION

Indication of changes.

Legend

LTEL Long Term Exposure Limit **STEL** Short Term Exposure Limit STOT Specific Target Organ Toxicity **DNEL** Derived No Effect Level

PNEC Predicted No Effect Concentration

PBT/vPvB Persistent, bioaccumulative and toxic. Very Persistent, very Bioaccumulative

References Chemical Safety Reports for the monomers

Regulation 1907/2006 (REACH)

Regulations (EC) CLP.

Hazard & Precautionary statements. Not classified

Training advice: Ensure staff and workers receive adequate training with regular updates in the handling of rubber.

Additional Information Not known

This Safety Data Sheet and the health, safety and environmental information it contains are intended to provide a summary of our knowledge and guidance regarding use of the designated Product. Its contents are offered in good faith as accurate and complete as of the date specified below, but without guarantee. The data herein applies only to the Product sold by entities of the Reliance group and not to products sold by others. It relates only to the Product and does not relate to its use in combination with any other product or material or in any process. Local laws and regulations and conditions of use and suitability of the product for particular uses are beyond the control of the company; all risks of use, storage, handling, transportation and disposal of the Product are therefore assumed by the user and the company; expressly disclaims all warranties of every kind and nature, including warranties of merchantability and fitness for a particular purpose in respect to the use or suitability of the Product. The company shall not be responsible for any damage or injury resulting from abnormal use of the Product, from any failure to adhere to recommendations, or from any hazards inherent in the nature of the product.

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