

# SBR-1502

## Synthetic styrene-butadiene rubber

Synthetic rubber SBR-1502 is styrene (23.5%) and butadiene (76.5%) copolymer obtained by cold emulsion polymerization using the soaps of resin and fatty acids. The polymer is stabilized by non-staining antioxidant and contains no nitrosamines and substances that may become a source of nitrosamines.

**Appearance:** bale from light-yellow to light-brown color; weight of a bale — (30 ± 1) kg

**Package:** PE wrapping film (Vicat softening point ≤95 °C); metal or plywood containers (1,26 MT), cardboard box (0,54 MT)

**Shelf life:** 2 (two) years from the date of manufacture  
**Storage conditions:** at the temperature not higher than 30 °C, in place protected from direct sunlight and atmospheric precipitation

Parameters	SBR-1502		Test method
	grade B	grade C	
Mooney viscosity MML <sub>1+4</sub> (100 °C), UM	51 ± 5	53 ± 5	ASTM D 1646
Organic acids, % wt	5,0–7,0	5,0–7,0	ASTM D 5774
Organic acids soap, % wt	≤0,30	≤0,30	ASTM D 5774
Bound styrene, % wt	23,5 ± 1,0	23,5 ± 1,0	ASTM D 5775
Volatile matter, % wt	≤0,8	≤0,8	ASTM D 5668
Ash, % wt	≤0,5	≤0,5	ASTM D 5667

### Stress- strain properties (ASTM D 3185 (method A) recipe), 145 °C × 35 min.

Tensile stress at 300 % elongation, MPa	≥13.0	≥13.0	
Tensile strength, MPa	≥22.5	≥22.5	ASTM D 412
Ultimate elongation, %	≥420	≥420	

### Curing characteristics of rubber compound: Rheometer MDR 2000, 160 °C, deformation of 0.5°, MH at 30 min.

Minimum torque (ML), dNm	1.8–3.0	1.8–3.0	
Maximum torque (MH), dNm	15.0–21.0	15.0–21.0	
Scorch time (ts'1), min.	2.2–4.5	2.2–4.5	ASTM D 5289
Time to 50 % of full cure (t'50), min.	6.5–11.5	6.5–11.5	
Time to 90 % of full cure (t'90), min.	12.0–20.0	12.0–20.0	

Technical support service: [techservice@sibur.ru](mailto:techservice@sibur.ru)

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#### MOSCOW

16/1 Krzhizhanovskogo St., Moscow,  
117218  
Phone: +7 (495) 777-55-00; +7 (495)  
780-55-00  
E-mail: [info@sibur.ru](mailto:info@sibur.ru)

#### VIENNA

SIBUR International Gesellschaft m.b.H.  
Prinz Eugen-Straße 8-10 1040 Vienna, Austria  
tel.: +43 1 370 8000  
e-mail: [office@sibur-int.com](mailto:office@sibur-int.com)  
[www.sibur-int.com](http://www.sibur-int.com)

#### ISTANBUL

SIBUR Istanbul Uluslararası Tic. Ltd. Şti.  
Ferko Signature Levent  
Esentepe, Büyükdere Cd. No:175, 4.Kat / A25  
34394 Şişli/İstanbul  
tel.: +90 (212) 465 2321  
e-mail: [info@sibur-int.com](mailto:info@sibur-int.com)  
[www.sibur-int.com](http://www.sibur-int.com)

#### SHANGHAI

SIB UR International Trading (Shanghai) Co.,  
Ltd Rm.74T71, SWFC Century Ave.100  
Pudong New Area, Shanghai  
tel.: +86 (021) 2206 5066  
e-mail: [infoChinalasibur-int.com](mailto:infoChinalasibur-int.com)  
[www.sibur-int.cn](http://www.sibur-int.cn)