

BR-1243 Nd HV

Polybutadiene rubber

Synthetic cis-butadiene rubber BR-1243 Nd is a product of polymerization of butadiene in solution in the presence of neodymium catalyst; 1,4-cis — at least 97%. The polymer is stabilized by non-staining antioxidant and contains no nitrosamines or substances that may be a source of nitrosamines.

Appearance: bale of white to beige color; weight of a bale — (30 ± 1) kg

Package: PE wrapping film (Vicat softening point ≤ 95 °C); metal containers 1.26 MT or plastic containers 0.54 MT

Shelf life: 18 months since the date of manufacture

Storage conditions: at the temperature not higher than 30 °C, in place protected from direct sunlight and atmospheric precipitation

Parameters	BR-1243 Nd HV	Test method
Mooney viscosity UML ₁₊₄ (100 °C), UM	58–68	ASTM D 1646
Volatile matter, % wt	max 0.8	ASTM D 5668
Ash, % wt	max 0.5	ASTM D 5667

Curing characteristics of rubber compound: Rheometer MDR 2000, measurement conditions: 160 °C, deformation of 0.5°, MH at 30 min.

Minimum torque (ML), dNm	2.0–4.0	ASTM D 5289
Maximum torque (MH), dNm	15.4–22.0	
Scorch time (ts'1), min.	2.3–4.8	
Time to 50% of full cure (t'50), min.	5.5–9.5	
Time to 90% of full cure (t'90), min.	9.0–14.5	

Technical support service: techservice@sibur.ru

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MOSCOW

16/1 Krzhizhanovskogo St., Moscow,
117218
Phone: +7 (495) 777-55-00; +7 (495)
780-55-00
E-mail: info@sibur.ru

VIENNA

SIBUR International Gesellschaft m.b.H.
Prinz Eugen-Strasse 8-10 1040 Vienna, Austria
tel.: +43 1 370 8000
e-mail: office@sibur-int.com
www.sibur-int.com

ISTANBUL

SIBUR İstanbul Uluslararası Tic. Ltd. Şti.
Ferko Signature Levent
Esentepe, Büyükdere Cd. No:175, 4.Kat / A25
34394 Şişli/İstanbul
tel.: +90 (212) 465 2321
e-mail: info@sibur-int.com
www.sibur-int.com

SHANGHAI

SIBUR International Trading (Shanghai) Co., Ltd
Rm.74T71, SWFC Century Ave.100
Pudong New Area, Shanghai
tel.: +86 (021) 2206 5066
e-mail: infoChina@sibur-int.com
www.sibur-int.cn